

# Sustainable Chemistry – a Concept with Beneficial Links to Waste Management

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FORWARD  
TOGETHER  
UNITING IDEAS  
FOR SUCCESSFUL  
WASTE MANAGEMENT  
SOLUTIONS



**ISWA** World Congress  
Novi Sad 2016, Serbia





- **The Sustainable Chemistry Concept**
- **What can be achieved on the basis of sustainable chemistry?**
  - **Examples**
  - **Improvements and setbacks**
- **Forwarding sustainable chemistry: The ISC<sub>3</sub> project**





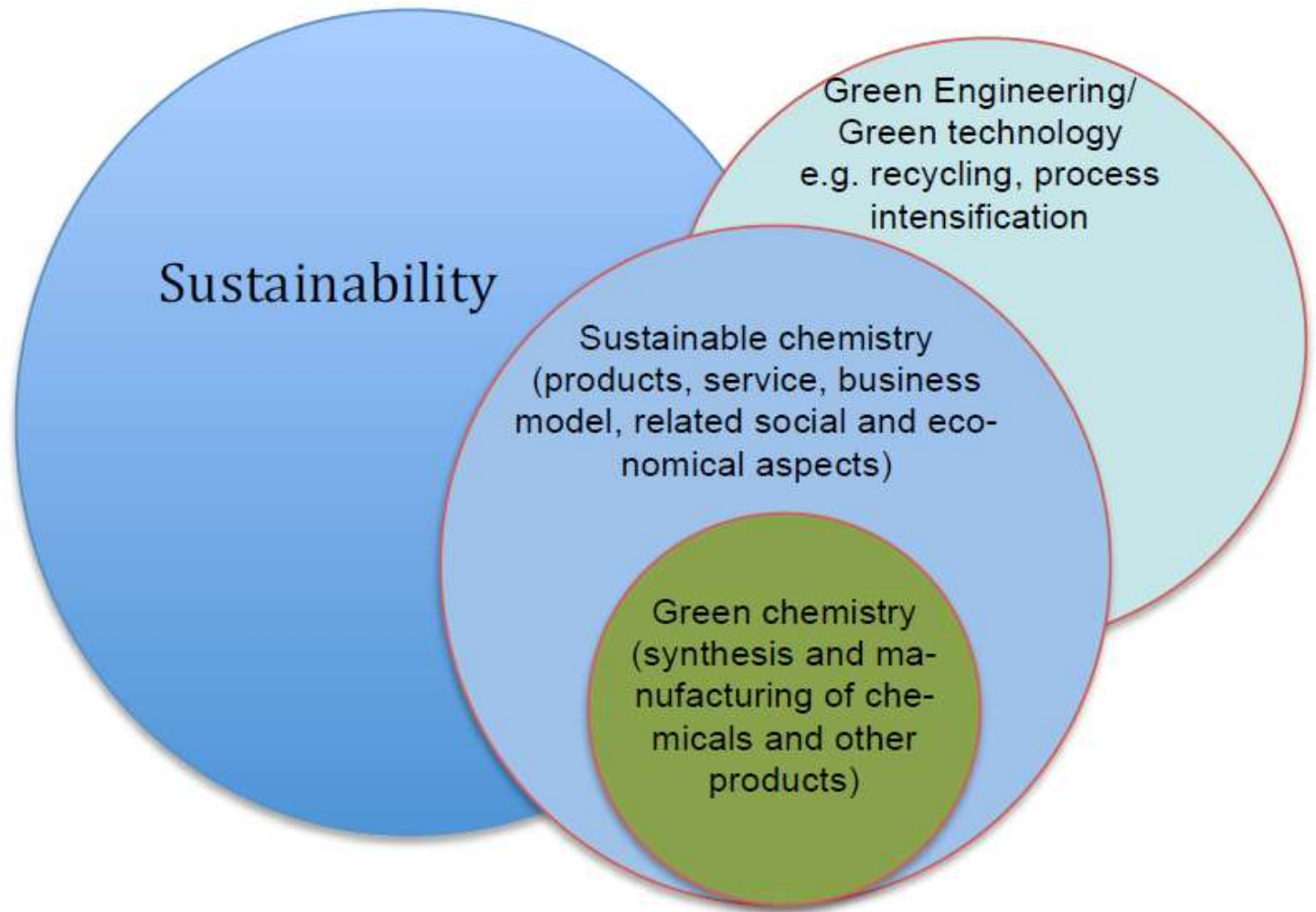
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# The Sustainable Chemistry Concept

**Sustainable Chemistry is a concept, not a cookbook:**

- **Use the principles of Green Chemistry as basis on the molecular level**
- **Make your assessments in an interdisciplinary manner.**
- **Integrate the end of life of your product into its development.**
- **Communicate with all stakeholders in the value chain.**





# Ideas and goals behind the Sustainable Chemistry concept

- **Supporting positive, long-term development**
- **Providing value-creating products and services (by new products and technologies).**
- **increasing use of substances, materials and processes with the least possible adverse effects**
- **Providing recycling concepts**
- **Conserving natural resources**
- **Avoiding damage to human beings, ecosystems and resources**
- **Based on a holistic approach**

(abbreviated version of „Sustainable Chemistry in 100 words“, Umweltbundesamt, Dessau, 2016)

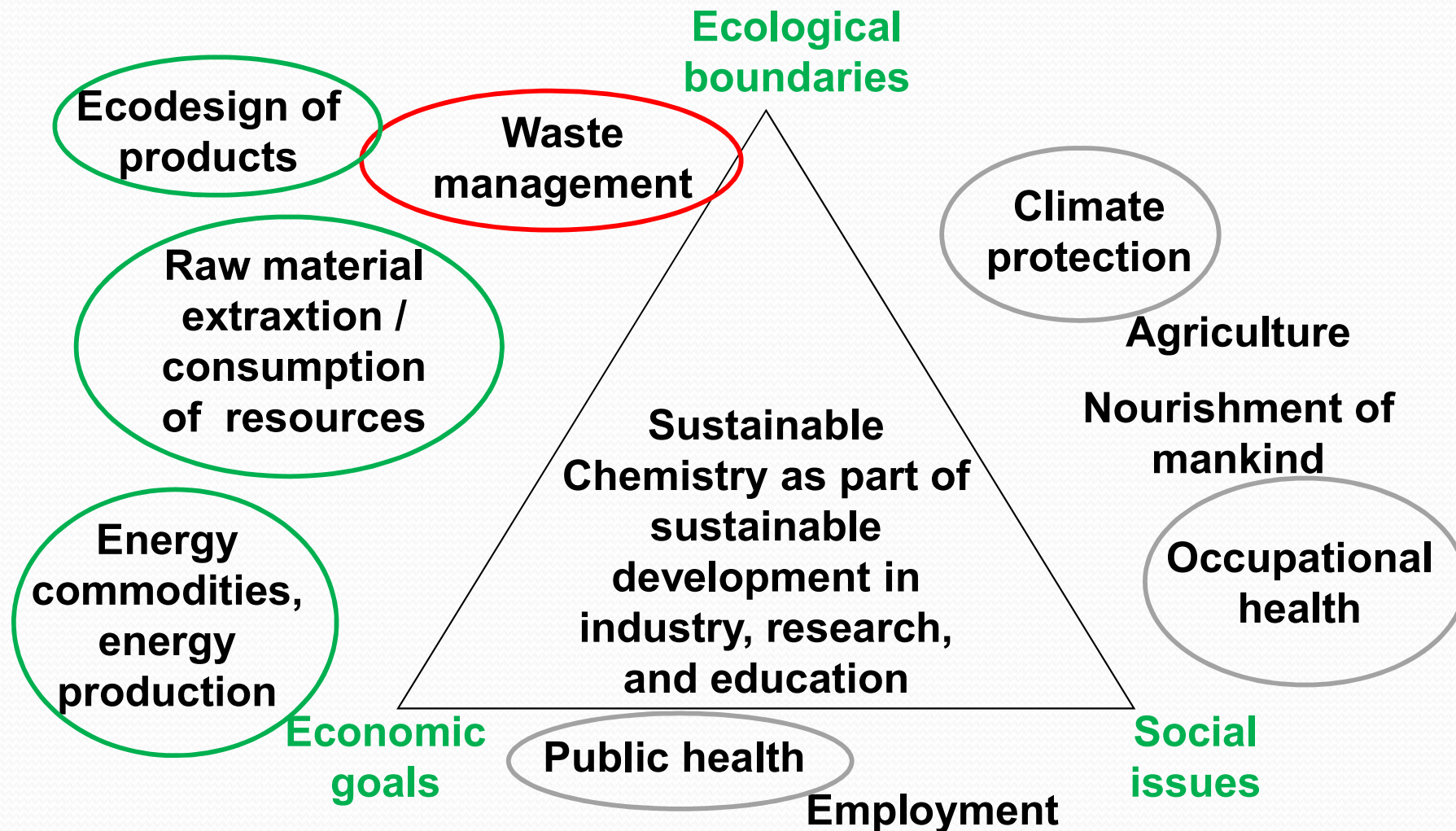




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# Sustainable Chemistry is an opportunity interfacing other global issues



# Chemicals and Waste: The UNEP perspective

**“A major challenge is to nurture a new way of thinking and attitude change at all levels in order to move away from a silo approach and address chemicals and waste issues in an integrated way as part of a broader development agenda.”**

Integrated National Implementation of SDGs and International Chemicals and Waste Agreements - Key Messages and Insights  
International Expert and Stakeholder Workshop (organized by UNEP, UNITAR, BRS Conventions Secretariat), Geneva, Switzerland, 11-13 April 2016

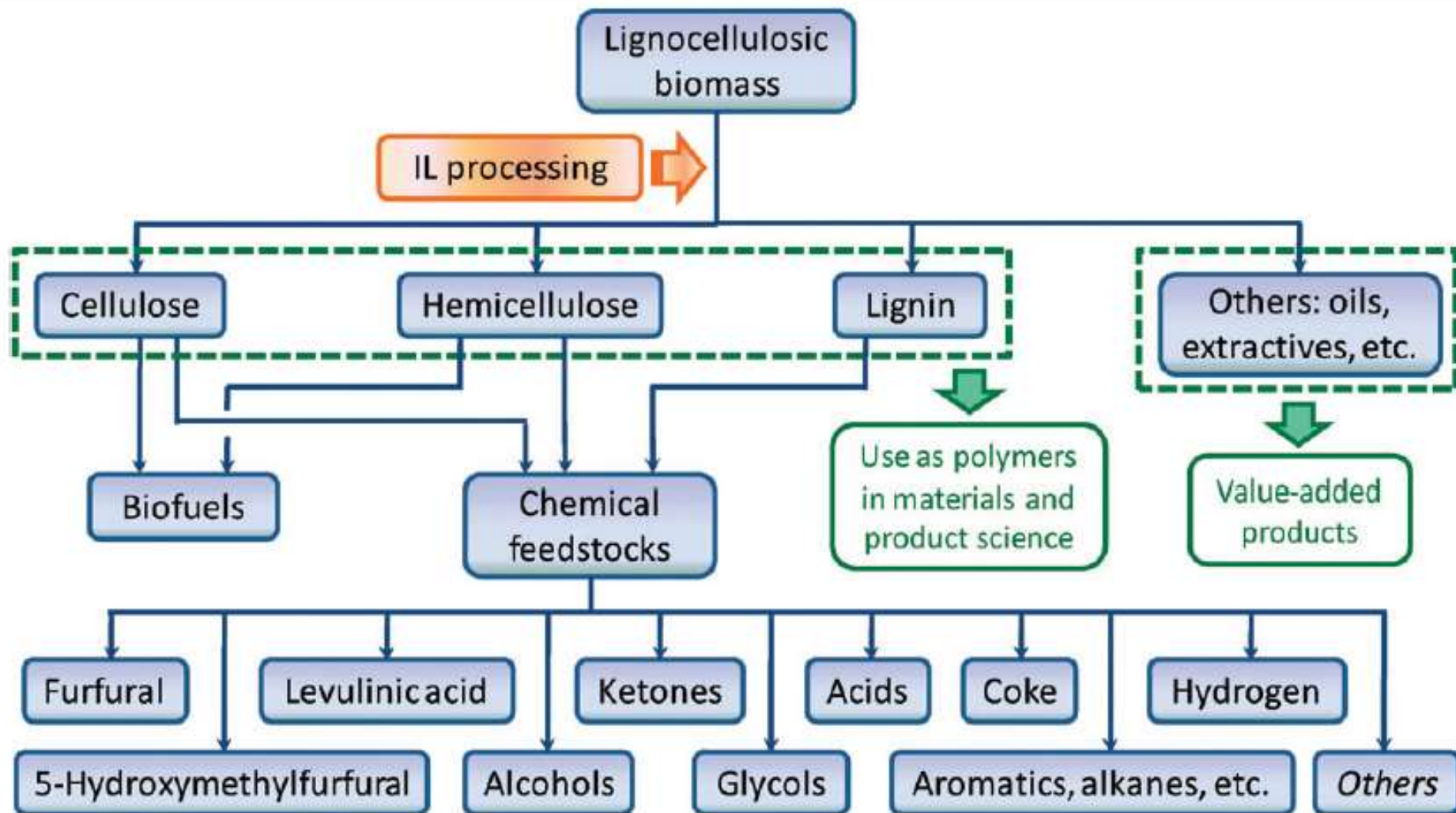


# **Example No 1: Optimizing the atom economy of chemical synthesis = less waste**

- **Long-standing development of heterogenous catalysts**
  - **Highly specific reaction paths**
- **Syntheses of special chemicals in small amounts**
  - **using nanotubes as reaction vessels**
- **Tailor-made ionic solvents**
  - **decomposition of complicated biological molecules like lignocellulose with the aim to synthesize new platform chemicals**



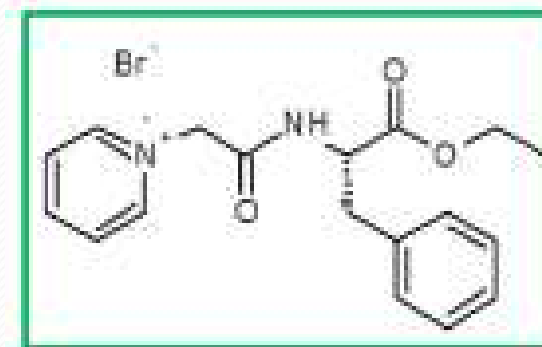
# Example No 1.1: Combining new chemical reagents and biomass – chance for biorefinery





# Example No 1.2: From „classical“ ionic solvents towards sustainable ionic solvents

- **Ionic solvents**
    - Highly specific reaction pathways leading to an excellent ratio between product and input material
    - Recovery of ionic liquids from the reaction process is mostly possible
    - But ionic liquids are often toxic and not biodegradable, e.g. imidazolium cations
  - **Sustainable solution: Ionic liquids constructed for bond cleavage under environmental conditions**
    - Based on phenylalanine diethylester
    - Completely mineralizable
- Gathergood, Kümmerer et al. Green Chem. DOI: 10.1039/c6gc00417b (2016)





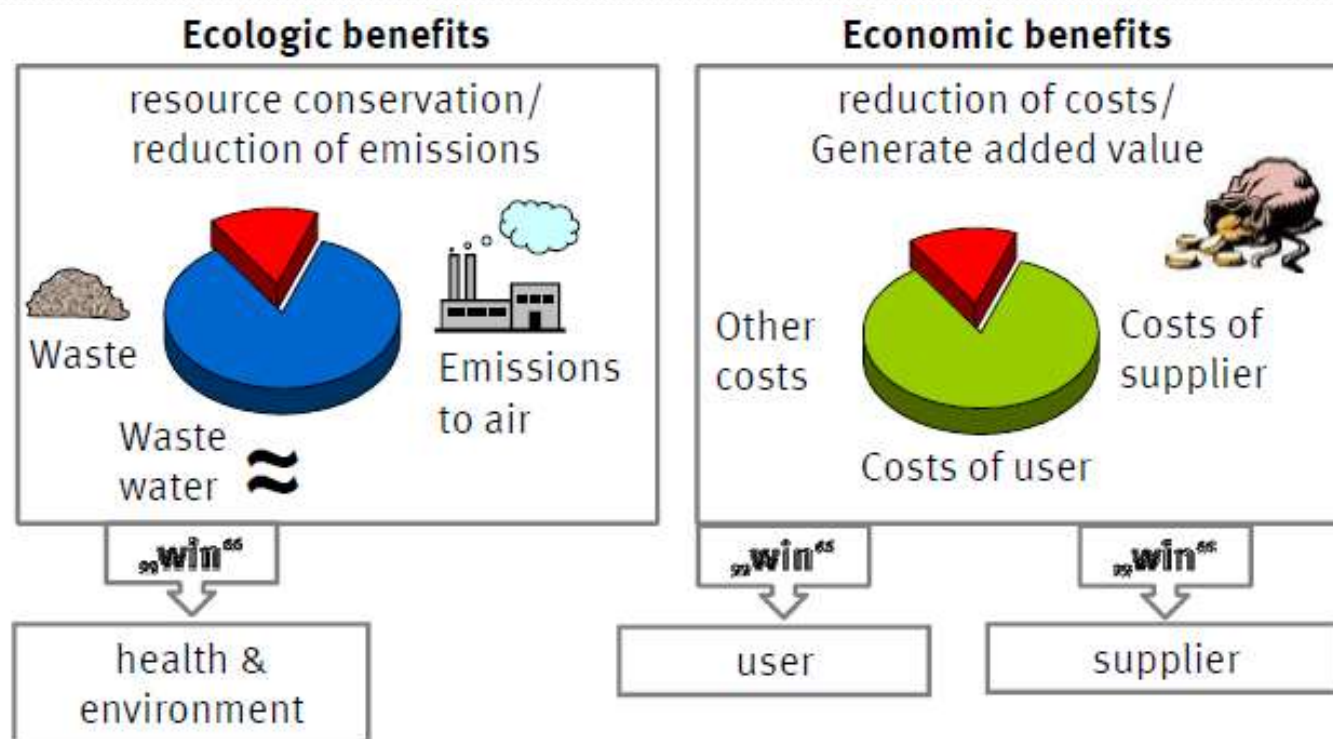
## **Example No 2: Use of renewable and/or secondary resources = resource conservation**

- **Tree barks (esp. Eucalyptus)**
  - No use, use as mulch, energy from incineration...
  - Triterpenoids isolated from bark
  - Flavonols and phenolic acids synthesized from tannins
- **Sewage sludge**
  - Use as fertilizer with poor mobilization of phosphorus
  - RecoPhos®: Recovery of up to 98% of phosphorus directly via MAP without complicated dewatering processes
- **Plastic waste**
  - Recycling of polymer (often low quality)
  - Depolymerisation: Nylon 6 → Caprolactam; PET → Terephthalic acid (high quality)



# Example No 3: Sell a service instead of a product = less waste, better business

- Focus on the benefits, not the possession of chemicals
- Optimize the efficiency of the use of chemicals
- Bring economic and environmental interests together
- Payment for successful service, not for the amount of chemicals used



Source: Umweltbundesamt,  
(Federal Environment Agency)



## **Example No 3.1: Reduction of waste for the production of metal parts for car industry**

### **Example:** (UNIDO report)

- **Cleaning of metals parts with a solvent (PCE): high emissions to air, risk for occupational health, 25 t waste / yr.**
- **Cooperation of the producer (FKL, Serbia) with a chemical leasing provider (SAFECEM Europe) and a manufacturer of high quality cleaning machines (PERO, Germany)**
- **Use of PCE stabilized against acidification; redistillation on site; hermetically closed cleaning procedure**
  - **1,5 t / yr. waste, emissions close to zero, 70,000 € / yr. saved**
- **Promotion by UNIDO via regional centres (e.g. Serbia)**
- **Numerous examples worldwide**



# What can we achieve by practising sustainable chemistry with respect to waste management?

- **Waste minimization due to better processes**
  - in the chemical industry
  - in other branches using high amount of chemicals
- **Design of products also covering aspects of recycling**
  - in the complete value chain
- **More use of renewable resources**
  - based on isolated chemicals from industrial waste
  - based on new platform chemicals from natural origin
- **More use of secondary raw materials**
  - higher quality of resources from waste necessary
- **Less hazardous waste, less risks for occupational health**



# SDGs 7 and 12: Great challenges to be met!

**SDG 7:**  
Ensure  
access to  
affordable,  
reliable,  
sustainable  
and modern  
energy for all

- Advanced materials for renewable energy (PV, wind, batteries, supercapacitors...)
- Chemical energy storage
- Materials for energy efficiency in buildings (insulations, coatings...)

**SDG 12:** Ensure  
sustainable  
production and  
consumption  
patterns

- Resource and energy efficient chemical production
- Closing material cycles

Mixed up materials, highly complex products ↔ difficult collection of  
wide spread products, lack of technology for separation of composite  
materials, not enough communication in the value chain

or higher  
biodegradability



# What can we not achieve with sustainable chemistry? We cannot solve...

- The entropy dilemma i.e. mixture of several materials in one product leading to complicated and energy consuming recovery processes:
  - *Mitigation*
  - *Contrasting development*
- The dissipation of resources and energy being an obstacle for sustainable development:
  - *Mitigation*
  - *Contrasting development: Growing prosperity worldwide.*
- The double role of waste and valuables, i.e. contamination of used items containing valuable resources by dangerous compounds
  - *Mitigation by the “benign by design” principle*
- Time lag between the production of a good and its final fate as waste:
  - *No solution. From our experience, toxicity assessments normally get worse by time.*

**Complete circular economy  
and absolute chemical safety  
are only promised by witch  
doctors**





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# Sustainable Chemistry is on the international agenda!

**UNEA Resolution 2-7 „Sound management of chemicals and waste“ urges UNEP to analyse the opportunities of the sustainable chemistry concept „including linkages to sustainable consumption and production policies and the possibilities that sustainable chemistry may offer to contribute to the achievement of the 2030 Agenda...”**

**In 2017, the International Sustainable Chemistry Collaborative Centre will be launched. The project is promoted by the German government (Ministry for Environment and Building and Federal Environment Agency). ISC<sub>3</sub> will install a global network for sustainable chemistry - ISC<sub>net</sub>**





# Scope of the ISC<sub>3</sub> project

- **Concept of Sustainable Chemistry to be established**
  - **Development in science and industry**
  - **Consolidation of basic ideas, especially interfaces...**
  - **Sustainable management of material flows and product design**
  - **Teaching & Learning**
- **How to proceed**
  - **Tool to for**
  - **Becoming**
- **Collection, promotion, and dissemination of successful business models**
  - **Win-Win situation achievable for industry**
  - **Opportunities for developing countries**
- **Positioning Sustainable Chemistry as a tool to keep within the „planetary boundaries“**



**Sustainable Chemistry?**  
**2020 and beyond**  
**How to reach the SDGs**



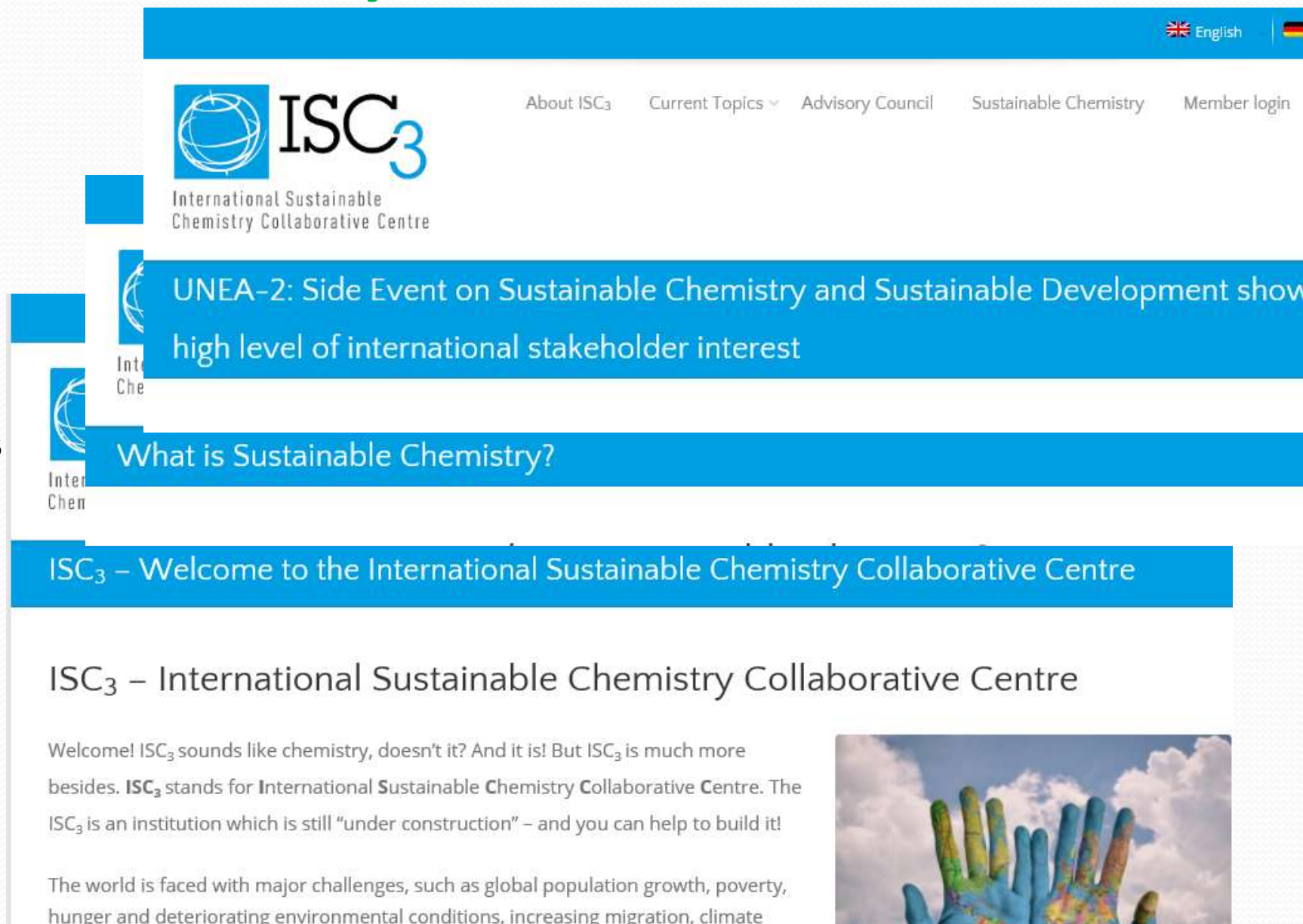
# How to become a part of the International Sustainable Chemistry Network - ISCnet?

Visit  
[www.isc3.org](http://www.isc3.org)

Please use the  
contact form!

Your comments  
and suggestions  
are welcome!

Remain on track  
with the  
development of  
the Centre and  
the Network



The screenshot shows the ISC3 website with a blue header and navigation menu. The main content area features a large blue banner with the text "ISC<sub>3</sub> – Welcome to the International Sustainable Chemistry Collaborative Centre". Below this, there is a section titled "ISC<sub>3</sub> – International Sustainable Chemistry Collaborative Centre" with a welcome message and a photograph of two hands painted in various colors (blue, green, yellow, orange) against a cloudy sky background.

English

About ISC<sub>3</sub> Current Topics Advisory Council Sustainable Chemistry Member login

ISC<sub>3</sub>  
International Sustainable  
Chemistry Collaborative Centre

UNEA-2: Side Event on Sustainable Chemistry and Sustainable Development shows  
high level of international stakeholder interest


What is Sustainable Chemistry?

ISC<sub>3</sub> – Welcome to the International Sustainable Chemistry Collaborative Centre

ISC<sub>3</sub> – International Sustainable Chemistry Collaborative Centre

Welcome! ISC<sub>3</sub> sounds like chemistry, doesn't it? And it is! But ISC<sub>3</sub> is much more besides. ISC<sub>3</sub> stands for International Sustainable Chemistry Collaborative Centre. The ISC<sub>3</sub> is an institution which is still "under construction" – and you can help to build it!

The world is faced with major challenges, such as global population growth, poverty, hunger and deteriorating environmental conditions, increasing migration, climate





# Conclusion

- **The Sustainable Chemistry Concept offers an holistic view including important tasks of waste management**
- **If more products should be recycled and more materials recovered for further use on a high level, sustainable chemistry approaches can be very helpful for waste management**
- **Stakeholders from the waste community will benefit from co-working with ISC<sub>3</sub> and ISCnet to focus the attention of stakeholders from the chemical industry and reseachers on the EoL problem of materials and products**





**Thank you for your attention**

**N<sup>3</sup> Nachhaltigkeitsberatung Dr. Friege & Partner**  
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